

Work Order ID 125355

Friday, October 10, 2014 2:29:47 PM

125355

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Item ID: D412-750-142

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Tail Light Fairing RH

Start Date: 9/29/2014 Start Qty: 4.00

4

Cust Item ID:

Required Date: 10/6/2014 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: MS

Date: 14-10-09

Tooling:

Date:

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev A								
100	Document Control	0.00				4			DAS 38 9-89
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D412-750-142 CHG001								
110	Pick Kit	0.00							
110						4x			DAS 28 9-89
Packaging	Memo	0.00							OCT 14 2014
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00				4			DAS 38 9-89
120									14-10-15
QC	Memo	0.00							
Quality Control	***** Ensure part is a R/H as per dwg *****								

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

NR1

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-750-142 Location: <u>124</u> PPP Rev: _____								
	Identify on inside surface as indicated TCCA-PDA, DART AEROSPACE LTD P/N: D412-750-142 B/N: BXXXXX FOR PRODUCT ELIGIBILITY SEE PDA06-13								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

4

DAS
06
9-09

OCT 15 2014

14/10/15

MF
14-10-15

Picklist Print

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Work Order ID: 125355

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Parent Item: D412-750-142

D412-750-142

Parent Item Name: Tail Light Fairing RH

Start Date: 9/29/2014

Required Date: 10/6/2014

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP revA 06.09.22 new issue EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-3A *AN3-3A* Bolt		Purchased	No			120	Each	555.0000	10	40		DAS 28 9-89	OCT 14 2014
**													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST350		555							
				m127815		3							
				m129591		360							
				m129706		1							
				m130466		191							
D3484-042 *D3484-042* Tail Light Fairing Assembly, RH		Manufactured	No			120	Each	12.0000	4	40x		DAS 28 9-89	
**													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				st503		12							
				119779		10							
				94861		2							
NAS1149D0363J *NAS1149D0363J* Washer		Purchased	No			120	Each	2,073.000	10	40		DAS 28 9-89	
**													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		7							
				124392		7							
				ST276		1005							
				m123441		5							
				m130358		1000							
				ST510a		1061							
				m128429		1061							

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Start Date: 9/29/2014 Start Qty: 4.00

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Cust Item ID:

Required Date: 10/6/2014 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 14-10-09 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev A								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D412-750-142 CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control	***** Ensure part is a R/H as per dwg *****								

MLJ 14-10-15

4x DAS 28 OCT 14 2014
9-89